



Material Safety Data Sheet

STAINLESS STEEL Filler Metals and Welding Rods

IMPORTANT!

THIS IS A MATERIAL SAFETY DATA SHEET (MSDS). READ THE FULL MSDS BEFORE USING THIS PRODUCT

Section 1 : Product Identification

Supplier's Name : Exocor Ltd
 Address : 271 Ridley Road St. Catharines, Ontario Canada, L2R 6P7
 Emergency Phone No. : 1.888.317.2209
 Information Phone No. : 1.888.317.2209 fax 1.855.317.2209
 Product Trade Name : Executive

307	307Si	308	308H	308L	308LSi
309	309L	309LSi	309LMo	310	312
316	316H	316L	316LSi	317L	318/318Si
320	320LR	330	347	347Si	385/904L
409	409Nb	410	420	430	430LNb
439Ti	630	2209	2594		

Section 2 : Hazardous Materials

IMPORTANT: This section covers the materials from which this product is manufactured. The fumes and gases produced during welding with the normal use of this product are covered by Section V; see it for industrial hygiene information. CAS Number shown is representative for the ingredients listed. The term 'hazardous' in 'Hazardous Materials' should be interpreted as a term required and defined in the Hazards Communication Standard and does not necessarily imply the existence of any hazard.

INGREDIENT	(CAS No.)	EXPOSURE LIMIT	
		TLV	PEL
Iron	7439-89-6	5	10 (as FeO ₃)
Chromium (4)	7440-47-3	.05 (chromium VI)	.05 (chromium VI)
Nickel (4)	7440-92-0	1	1
Manganese (4)	7439-96-5	5	5 ceiling
Silicon	7440-21-3	5 (as SiO ₂)	3 (as SiO ₂)
Molybdenum (A)	7439-98-7	15	10
Columbium (B)	7440-03-1		

1. Occupation Safety and Health Administration, 29, C.F.R. 1910. 1000 Permissible Exposure Limit (PEL).
2. American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Value (TLV[R]).
3. Not known; nuisance particulate concentration per ACGIH is 10 mg/M³. (Nuisance)
4. These ingredients are covered under the reporting requirements of Section 313 of the Emergency Planning and Community Right to Know Act of 1986 and of CFR 372.

(A) Present in 309LMo, 316, 316H, 316L, 316LSi, 317L, 318, 320, 320LR, 385/904L, 630

(B) Present in 347, 347Si, 318, 320, 320LR, 630, 409Nb

Section 3 : Physical & Chemical Data

These products shipped are non-hazardous, non-flammable, non-explosive and non-reactive.

Section 4 : Fire and Explosion Hazard Data

Non-flammable: Welding arc and sparks can ignite consumables. See Z-49.1 reference in Section 7.

Section 5 : Reactivity Data

Hazardous Decomposition Products:

Welding fumes cannot be classified simply. Their composition and quantity are dependent upon the metal being welded, the process, procedures and electrodes used. Other conditions which also influences the composition and quantity of the fumes and gases to which workers may be exposed include: coating on the metal being welded (such as paint, plating or galvanizing), number of welds and volume of work area, quality and amount ventilation, position of welder's head with respect to the fume plume, as well as the presence of contaminations in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing activities). The primary route of entry of welding fumes and gases is by inhalation.

When the electrode is consumed, the fume and gas decomposition products are different in percent and form from the ingredients listed in Section 2. Decomposition products include those originating from the volatilization, reaction, or oxidation of the materials shown in Section 2 plus those from base metal, coating etc as noted above. These components are virtually always present as complex compounds and not as metals (Characterization of Arc Welding Fume: American Welding Society).

Reasonably expected fume constituents from these products would include: complex oxides of iron, chromium, nickel, manganese and silicon. Products containing molybdenum or columbium will also have complex oxides of these elements in their fumes. Cr III fume limits (0.5 mg/M^3) may be reached before general fume limit of 5 mg/M^3 is reached. Monitor fumes for Cr III level. Gaseous reaction products may include carbon monoxide and carbon dioxide. Ozone and nitrogen oxides may be formed by the radiation from the arc.

One recommended way to determine the composition and quantity of fumes and gases to which workers are exposed is to take an air sample inside the welder's helmet, if worn, or in the worker's breathing zone. See ANSI/AWS F1.1, available from the American Welding Society, P.O. Box 350104, Miami, FL, 33135.

Section 6 : Health Hazard Data

Threshold Limit Value:

The ACGIH recommended general limit for welding fume NOC (Not Otherwise Classified) is 5 mg/M^3 . The ACGIH 1984-85 preface states: "The TLV-TWA should be used as guides in the control of health hazards and should not be used as firm lines between safe and dangerous concentrations." See Section 5 for specific fume constituents, which may modify this TLV.

Effects of Overexposure:

FUMES AND GASES can be dangerous to your health. Aggravation of pre-existing respiratory or allergic conditions may occur in some workers.

SHORT-TERM (ACUTE) OVEREXPOSURE to welding fumes may result in discomfort such as: dizziness, nausea, or dryness or irritation of nose, throat, or eyes.

LONG-TERM (CHRONIC) OVEREXPOSURE may lead to siderosis (iron deposits in the lung) and is believed by investigators to affect pulmonary function.

ARC RAYS can injure eyes and burn skin.

ELECTRIC SHOCK can kill. See Section 7.

Emergency & First Aid Measures:

SKIN: If the product's fumes irritate the skin, begin decontamination with running water. Minimum flushing is for 15 minutes.

EYES: If the product's fumes irritate the eyes, flush eyes under gently running water. Minimum flushing is for 15 minutes.

INHALATION: Move victim to fresh air. If necessary, use artificial respiration.

VICTIMS OF CHEMICAL EXPOSURE MUST BE TAKEN FOR MEDICAL ATTENTION, ESPECIALLY IF ADVERSE EFFECTS AONTINUE FAFTER FIRST-AID TREATMENT.

Section 7 : Precautions for Safe Handling & Use/Applicable Control Measures

READ AND UNDERSTAND THE MANUFACTUERER'S INSTRUCTIONS AND THE PRECAUTIONARY LABEL ON THIS PRODUCT. SEE AMERICAN NATIONAL STANDARD Z-49.1, SAFETY IN WELDING AND CUTTTING, PUBLISHED BY THE AMERICAN WELDING SOCIETY, P.O. BOX 351040, MIAMI, FL 33135 AND OSHA PUBLICATION 2206 (29, C.F.R. 1919), U.S. GOVERNMENT PRINTING OFFICE, WASHINGTON, D.C. 20402 FOR MOR EDETAIL ON MANY OF THE FOLLOWING.

Ventilation:

Use enough ventilation, local exhaust at the arc, or both, to keep the fumes and gases below the TLV's in the worker's breathing zone and general area. Train the welder to keep his head out of the fumes.

Respiratory Protection:

Use respirable fume respirator or air supplies respirator when welding in confined space or where local exhaust or ventilation does not keep exposure below TLV.

Eye Protection:

Wear helmet or use face shield with filter lens. As a rule of thumb, start with a shade which is too dark to see the weld zone. Then go to the next lighter shade, which gives sufficient view of the weld zone. Provide protective screens and flash goggles, if necessary, to shield others.

Protective Clothing:

Wear head, hand and body protection, which help to prevent injury from radiation, sparks and electrical shock. See ANSI Z-49, 1. At a minimum, this includes welder's gloves and a protective face shield and may include arm protectors, aprons, hats, shoulder protection, as well as dark substantial clothing. Train the welder not to touch live electrical parts and to insulate himself from work and ground.

Procedure for Cleanup of Spills or Leaks:

Not Applicable

Waste Disposal Method:

Prevent waste from contaminating surrounding environment. Discard any product, residue, disposable container, or liner in an environmentally acceptable manner, in full compliance with Federal, State and Local regulations.